# WELD124: Occupational Welding IV

## **General Information**

Author: Curtis G Potter

Course Code (CB01): WELD124

Course Title (CB02): Occupational Welding IV

Department: WELD

**Proposal Start:** Spring 2025

TOP Code (CB03): (0956.50) Welding Technology

CIP Code: (48.0508) Welding Technology/Welder.

SAM Code (CB09): **Advanced Occupational** 

**Distance Education Approved:** No Will this course be taught Nο

asynchronously?:

Course Control Number (CB00): CCC000548745 **Curriculum Committee Approval Date:** 05/22/2024 **Board of Trustees Approval Date:** 07/16/2024 05/22/2024 Last Cyclical Review Date:

**Course Description and Course Note:** WELD 124 is fourth in a series of occupational welding courses designed to prepare the

> student for employment in the welding industry. It covers the preparation for a welding certification in shielded metal arc welding (SMAW), tungsten inert gas, and metal inert gas

arc welding.

Justification: Mandatory Revision

**Academic Career:** Credit

Mode of Delivery:

Author: Curtis G Potter

Course Family:

## **Academic Senate Discipline**

**Primary Discipline:** Welding

Alternate Discipline: No value Alternate Discipline: No value

# **Course Development**

Basic Skill Status (CB08)			Course Special Class Status (CB13)		Grading Basis		
Course is not a basic	Course is not a basic skills course.		Course is not a special class.		Grade with Pass / No-Pass Option		
Allow Students to Gain Credit by			Pre-Collegiate Level (	CB21)	Course Suppor	t Course Status (CB26)	
Exam/Challenge	Exam/Challenge		Not applicable.		Course is not a support course		
General Educa	ition and 0	C-ID					
General Education	Status (CB25)	1					
Not Applicable							
Transferability				Transferability Status	<b>;</b>		
Transferable to CSU o	only			Approved			
Units and Hou	rs						
Summary							
Minimum Credit Un (CB07)	its	3					
Maximum Credit Un (CB06)	iits	3					
Total Course In-Clas (Contact) Hours	s	126					
Total Course Out-of- Hours	-Class	36					
Total Student Learni Hours	ng	162					
Credit / Non-C	redit Optic	ons					
Course Type (CB04)			Noncredit Course Ca	tegory (CB22)	Noncredit Spe	ecial Characteristics	
Credit - Degree Appli	Credit - Degree Applicable		Credit Course.		No Value		
Course Classification	ո Code (CB11)		Funding Agency Cate	egory (CB23)	Cooperativ	ve Work Experience	
Credit Course.			Not Applicable.		Education Status (CB10)		
Variable Credit Co	ourse						
Weekly Studer	nt Hours			Course Student	Hours		
	In Class		Out of Class	Course Duration (\	Veeks) 18	3	
Lecture Hours	1		2	Hours per unit div	<b>sor</b> 54	ı	
Laboratory Hours	6		0	Course In-Class (Co	ontact) Hours		
Studio Hours	0		0	Lecture	18	3	
Studio Hours	U		V	Laboratory	10	08	
				Studio	0		
				Total	12	26	
				Course Out-of-Clas	s Hours		

Lecture	36	
Laboratory	0	
Studio	0	
Total	36	

# **Time Commitment Notes for Students**

No value

# **Units and Hours - Weekly Specialty Hours**

Activity Name	Туре	In Class	Out of Class
No Value	No Value	No Value	No Value

# Pre-requisites, Co-requisites, Anti-requisites and Advisories

## **Prerequisite**

WELD123 - Occupational Welding III (in-development)

## **Objectives**

- Perform certification standard weldments in the welding process of their choice with emphasis on shielded metal arc welding, flux cored arc welding, or tungsten inert gaswelding.
- Critique and evaluate weldments after proper destructive or non-destructive testing procedures have been implemented.
- Demonstrate a working knowledge of all the welding processes taught in the shop that apply to a viable job skill.
- Visually determine if correct or incorrect welding procedures or manipulations were conducted on specific weldments, and what counter-measures if any would bring it up to code.
- Communicate in writing, steps necessary to fabricate a part from conception to completion.

Entry Standards			
Entry Standards			

Course Limitations	
Cross Listed or Equivalent Course	

Specifications	
Methods of Instruction  Methods of Instruction	Laboratory
Methods of Instruction	Lecture
Methods of Instruction	Multimedia
Methods of Instruction	Demonstrations

# **Out of Class Assignments**

- Essay describing the process used to complete final project
- Final project (e.g. fillet weld on a tee-joint out of position using ARC/MIG process)

Welding Fundamentals

• Peer analyze welding assignments

Methods of Evaluation		Rationale			
Exam/Quiz/Test		Comprehensive ur	nit examinations		
Exam/Quiz/Test		Certification-type'	welds will be tested sin	nilar to actual testing o	conditions
Exam/Quiz/Test		Final exam			
Textbook Rationale  No Value					
Textbooks Author	Title		Publisher	Date	ISBN

Goodheart-

Willcox

2022

978-1-64564-693-

# Other Instructional Materials (i.e. OER, handouts)

No Value

Bowditch, William A.

# **Learning Outcomes and Objectives Course Objectives** Simulate actual certification weld conditions and perform the manipulative skills necessary to complete the test, start to finish, following testing procedures. Demonstrate a working knowledge of S.M.A.W., G.T.A.W., G.M.A.W., F.C.A.W., O.F.W., P.A.C., welding process applicable to entry level in the welding industry. Complete written information needed on a job application regarding practical job experience and certification information. Show a written understanding of welding theory and applications through objective testing procedures. Evaluate through critical thinking, all the welding processes covered, and determine which area to concentrate in, in the job market place. **SLOs** Perform and show multiple welding positions while working safely using personal protective equipment during procedure. Expected Outcome Performance: 70.0 Demonstrate depth of knowledge in a course, discipline, or vocation by applying practical knowledge, skills, abilities, theories, or ILOs Core methodologies to solve unique problems. ILOs Illustrate critical thinking in evaluating work assignments with proper equipment and technique. Expected Outcome Performance: 70.0 ILOs Analyze and solve problems using critical, logical, and creative thinking; ask questions, pursue a line of inquiry, and derive conclusions; Core cultivate creativity that leads to innovative ideas. ILOs Identify and show simulation of actual certification weld conditions while using manipulating skills to complete test. Expected Outcome Performance: 70.0 ILOs Demonstrate depth of knowledge in a course, discipline, or vocation by applying practical knowledge, skills, abilities, theories, or Core methodologies to solve unique problems. ILOs

## Additional SLO Information

Does this proposal include revisions that might improve student attainment of course learning outcomes?

No

**Materials Fee** 

No value

Is this proposal submitted in response to learning outcomes assessment data?

No

If yes was selected in either of the above questions for learning outcomes, explain and attach evidence of discussions about learning outcomes

No Value

#### **SLO Evidence**

No Value

### **Course Content**

#### **Lecture Content**

## **Review of Blueprints (14 hours)**

- Reading Welding symbols
- Shop math and layout procedures
- · Alphabet of lines
- Sketching

#### Methods of Identifying Metals (2 hours)

**Basic Welding Design (2 hours)** 

**Total hours: 18** 

#### Laboratory/Studio Content

#### **Advanced Metallic Arc Welding Procedures (40 hours)**

- Welding on 3/8" certification-type plates in all positions using E6010, E7018, E7024 electrodes
- Testing procedures on certification welds

Hard Facing Using Metallic Process (4 hours)

Welding Cast Iron (4 hours)

Welding Stainless Steel (4 hours)

Welding Aluminum (4 hours)

# **Advanced Oxyacetylene Process (18 hours)**

- Hard facing
- Welding steel in overhead position
- · Review assignments of welding in all positions using the O/A method

#### Advanced T.I.G. Welding Processes (18 hours)

• Vertical, horizontal overhead welding of aluminum

#### **Review Testing of Welds (4 hours)**

- · Guided bend test
- Tensile test

## **Review Testing of Welds (12 hours)**

- Physical properties of metals
- Classification of steels
- Classification of aluminum
- Annealing and stress relief
- Tempering Effects of alloying

**Total hours: 108** 

# **Additional Information**

Is this course proposed for GCC Major or General Education Graduation requirement? If yes, indicate which requirement in the two areas provided below.

GCC Major Requirements
No Value
GCC General Education Graduation Requirements
No Value
Repeatability
Not Repeatable
Justification (if repeatable was chosen above)
No Value
Resources
Did you contact your departmental library liaison?  Yes
If yes, who is your departmental library liason?
Adina Lerner (Technology & Aviation, Visual & Performing Arts)
Did you contact the DEIA liaison?
Yes
Were there any DEIA changes made to this outline?
No
If yes, in what areas were these changes made:  No Value
NO value
Will any additional resources be needed for this course? (Click all that apply)
• No
If additional resources are needed, add a brief description and cost in the box provided.
No Value

No